



**NUMBER:** 23-001-05

**GROUP:** Body

**DATE:** January 8, 2005

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**SUBJECT:**

Popping Sound From The Side Window Area

**OVERVIEW:**

This bulletin involves drilling out a rivet and replacing it with a screw and nut.

**MODELS:**

2004 - 2005 (ZH) Crossfire Coupe

**SYMPTOM/CONDITION:**

The vehicle operator may describe a popping sound from either side window area.

**DIAGNOSIS:**

If the vehicle operator describes the Symptom/Condition, perform the Repair Procedure on the appropriate side.

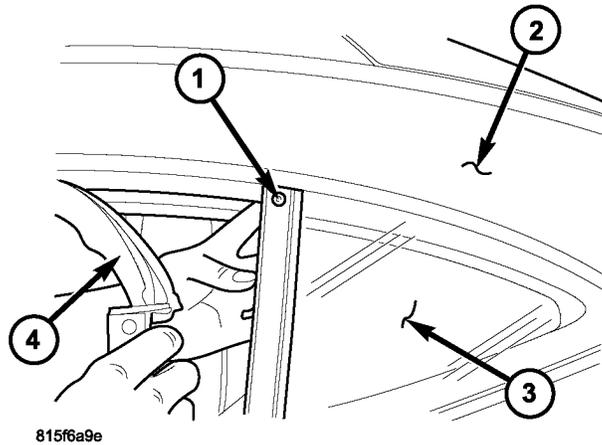
**PARTS REQUIRED:**

Qty.	Part No.	Description
1	06104141AA	Screw
1	05125765AA	Nut

**REPAIR PROCEDURE:**

1. Open the door on the side with the sound.
2. Pull out the weatherstrip from the upper rear corner of the door opening (Fig. 1).

**NOTE:** In the figure below the left side is shown, the right side is typical.



**Fig. 1 QUARTER GLASS UPPER RIVET REPAIR**

- 1 - DRILL OUT UPPER RIVET
- 2 - ROOF
- 3 - QUARTER GLASS
- 4 - PULL OUT WEATHERSTRIP

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3. Using a 6 mm (0.23 in.) drill, drill out the rivet at the quarter glass upper attachment point (Fig. 1).

**NOTE: To avoid debris falling into the vehicle, catch the rivet debris and rivet washer using a suitable container.**

- 4. In place of the rivet, install the screw, p/n 06104141AA, and nut, p/n 05125765AA, with the nut facing inside the vehicle. Tighten the nut to 10 N·m (88 in. lbs.).
- 5. Install the weatherstrip.
- 6. Close the door.

**POLICY:**

Reimbursable within the provisions of the warranty.

**TIME ALLOWANCE:**

Labor Operation No:	Description	Amount
23-30-30-90	Glass, Quarter Window - Install Fastener at Forward Upper Corner - Right and/or Left Door(s)	0.2 Hrs

**FAILURE CODE:**

68	Noisy
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