



NUMBER: 23-036-06 REV. A

GROUP: Body

DATE: November 10, 2006

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THIS BULLETIN SUPERSEDES TECHNICAL SERVICE BULLETIN 23-036-06, DATED AUGUST 25, 2006, WHICH SHOULD BE REMOVED FROM YOUR FILES. ALL REVISIONS ARE HIGHLIGHTED WITH **ASTERISKS**** AND INCLUDES AN UPDATED PARTS TABLE.**

SUBJECT:

Inside Door Handle Service Parts Available

OVERVIEW:

This bulletin involves inside door handle replacement.

MODELS:

2004 - 2006 (ZH) Crossfire Coupe/Crossfire Roadster

DISCUSSION:

It is no longer necessary to replace the door trim panel when only the door handle needs to be serviced. The door interior pull handle is now available for service replacement.

PARTS REQUIRED:

Qty.	Part No.	Description
AR (1)	**68003474AA**	Pull, Door Interior - Right Side
AR (1)	**68003475AA**	Pull, Door Interior - Left Side

REPAIR PROCEDURE:

1. Remove the door trim panel. Refer to the detailed service information available in TechCONNECT under: Service Info > 23-Body > Door - Front > Trim Panel > Removal.
2. Place the trim panel up side down on a clean covered bench.
3. Cut the three silver latches off of each inner door handle pull anchor using a sharp cutter (Fig. 1).

CAUTION: Do not damage the trim panel.

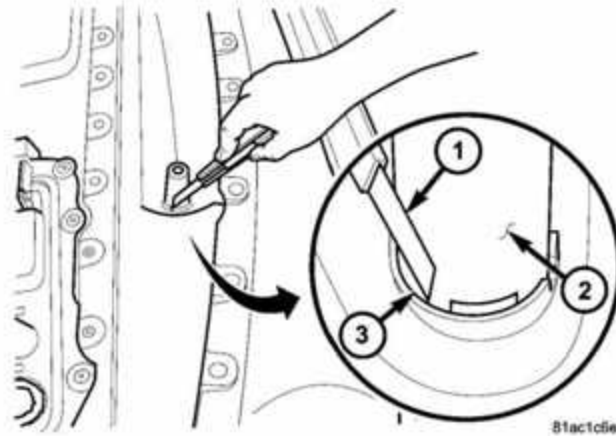


Fig. 1 CUTTING OFF LATCHES

- 1 - SHARP CUTTER
- 2 - PULL HANDLE ANCHOR
- 3 - CUT THE THREE SILVER LATCHES OFF OF EACH INNER DOOR HANDLE PULL ANCHOR USING A SHARP CUTTER.

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- 4. Remove the old inner door handle.
 - 5. Position the new inner door handle to the trim panel with the label up side down (Fig. 2).

NOTE: The label on the inner door handle MUST be installed up side down.

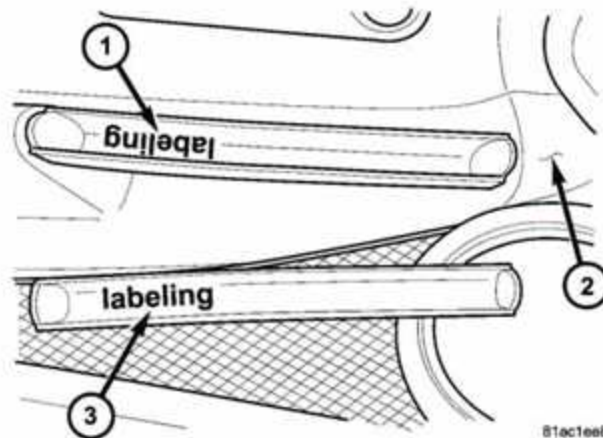


Fig. 2 HANDLE LABELING

- 1 - LABEL IN THE UP SIDE DOWN POSITION (CORRECT)
 - 2 - TRIM PANEL
 - 3 - LABEL IN THE UP SIDE RIGHT POSITION (NOT CORRECT)
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- Snap the door handle into the trim panel.
- Install the trim panel. Refer to the detailed service information available in TechCONNECT under: Service Info > 23-Body > Door - Front > Trim Panel > Installation.

POLICY:

Reimbursable within the provisions of the warranty.

TIME ALLOWANCE:

Labor Operation No:	Description	Amount
23-42-45-90	Handle, Door Inside Pull - Replace - One side (B)	0.3 Hrs.

FAILURE CODE:

ZZ	Service Action
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